



# Pure Epoxy RESIN









A two component chemical anchoring injection system, in 3:1 ratio. A formulation derived from pure epoxy with very high bond strength, developed principally to anchor threaded rods and rebar into concrete. Used for high perfomance structural applications where loading is critical.

#### CHARACTERISTICS

- · Suitable for high loads featuring large diameters and deep embedments.
- · Longer working times make it suitable for large holes, and high temperatures.
- · No shrinkage, good for large diameter fixings.
- · Use in wet or flooded environments and fixing holes, or underwater.
- · High durability, resistance to chemicals.
- · Used for diamond drilled holes.
- · Solvent free resin.
- · Fixings in concrete, wood, or other high strength materials.

## · APPROVALS / CERTIFICATIONS / TESTING

- 15/0130 ETA Option 1 Cracked Concrete / TR029 / TR045 / C2 Seismic. Includes flooded holes, and wet and dry concrete conditions.
- · 13/0470 ETA TR023 Post Installed Rebar Installations.
- · 14/0395 ETA for Diamond Drilled Holes.
- · CE Certified 1343-CPR-M-582-1/3/4 MPA Darmstadt
- · ICC-ES Approval ESR 3853 Cracked and Uncracked 2012,2009,2006 IBC & IRC compliant.
- F240 Fire Test Report iBMB MPA & CSTB Report 26059195 for 8 to 32mm Ø
- · Complies with Highways Agency Interim Advice Note 104/15.
- · WRAS Approved for use with Potable drinking water\* approval no. 1811526.
- · LEED tested 2009 EQ c4.1 SCAQMD rule 1168 (2005.)
- · VOC A+ Rating (Volatile Organic Content)

## · PHYSICAL PROPERTIES

- · Mixed Colour Light Red or Grey
- · Density 1.42 kg/m<sup>2</sup>
- · Compressive Strength 120 N/mm² (EN 196 Part 1)





### TYPICAL TENSILE PERFORMANCE - STANDARD EMBEDMENT DEPTH

Concrete, C20/25, 5.8 Grade Studding									
Size	Recommended Load (kN)		Spacing (S <sub>cr,N</sub> )	Drill Hole Ø	Fixing Hole Ø	Setting Depth			
	Tension (Nrec)	Shear (V <sub>rec</sub> )	(mm)	(mm)	(mm)	(mm)			
M8	9.07	5.14	160	10	9	80			
M10	14.36	8.57	200	12	12	90			
M12	20.86	12.00	240	14	14	110			
M16	38.86	22.29	320	18	18	125			
M20	60.64	34.86	400	24	22	170			
M24	87.43	50.29	480	28	26	210			
M30	133.33	81.43	600	35	32	280			





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### WORKING AND HARDENING TIMES

Base Material Temperature	5°C	15°C	25°C	35°C	40°C
Gel Working Time	120'	60'	25'	16'	10'
Curing Time Dry Concrete	3000'	1200'	480'	240'	150'
Curing Time Wet Concrete	x 2	x 2	x 2	x 2	x 2

## · APPROVALS













## · INSTALLATION

#### Solid substrates





















Not for use in hollow wall applications.

For further information please refer to the Technical Data Sheet

· STORAGE / SHELF

This product should be stored between +5°C & +25°C.

Avoid Direct Sunlight

The Shelf life of the product is 24 months from the manufacture date.

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Manufactured by Chemfix Products Ltd in the UK